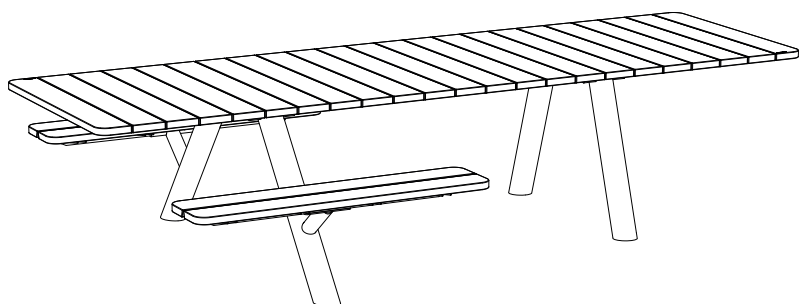


Panigiri



extremis®

Assembly instructions, how to use, useful tips for keeping
your tool for togetherness in shape.

EN

MANUAL
LAB194

extremis®

Tools for togetherness

**IMPORTANT! RETAIN FOR FUTURE
REFERENCE: READ CAREFULLY.**

**BELANGRIJK! LEES DIT DOCUMENT
AANDACHTIG EN BEWAAR HET VOOR
TOEKOMSTIGE RAADPLEGING!**

**WICHTIG! AUFHEBEN, UM SPÄTER
ETWAS NACHSEHEN ZU KÖNNEN:
SORGFÄLTIG DURCHLESEN!**

**IMPORTANT! LISEZ ATTENTIVEMENT
CE MANUEL ET CONSERVEZ-LE POUR
RÉFÉRENCE ULTÉRIEURE!**



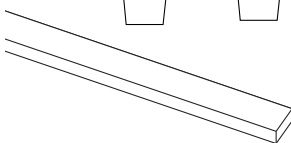
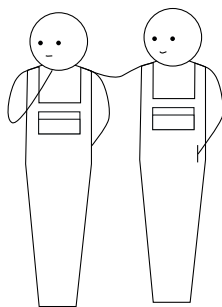
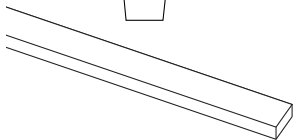
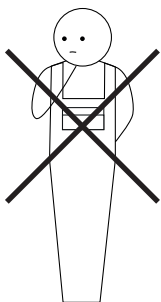
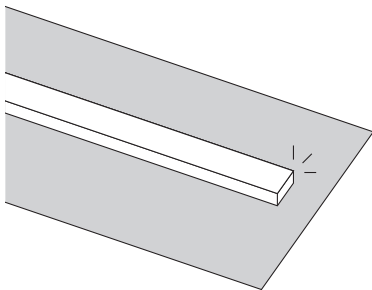
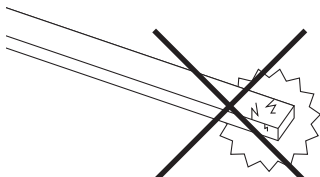


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Mounting kit

8

Choose your configuration

....

Assembly Panigiri

....

Assembly benches

....

Optional: add additional module(s)

....

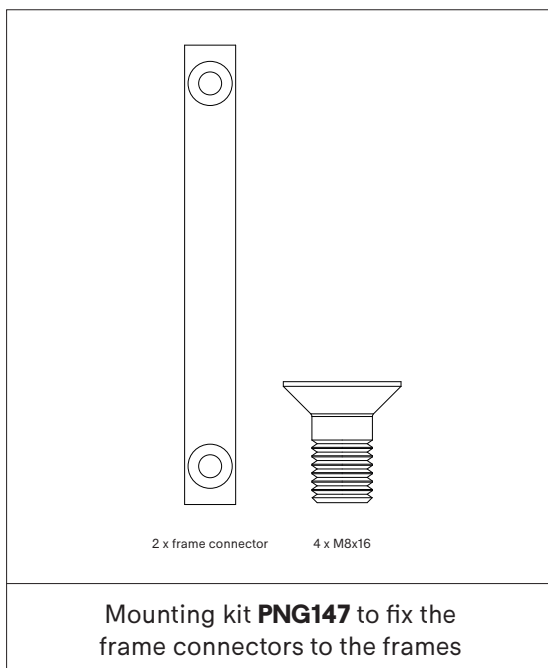
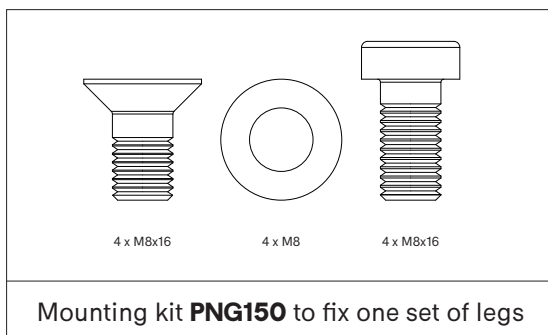
Optional: bench alignment

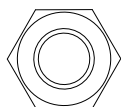
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Warnings – Assembly text instructions – Maintenance

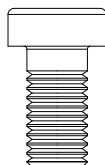
....

Mounting kit



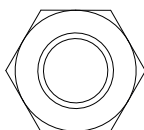


2 x M8

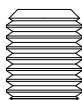


2 x M8x16

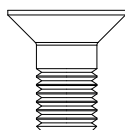
Mounting kit **PNG148** to fix the
frames to each other



4 x M10

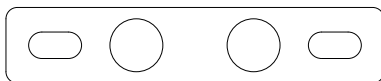


4 x M10x12

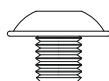


8 x M8x16

Mounting kit **PNG115** to fix two benches



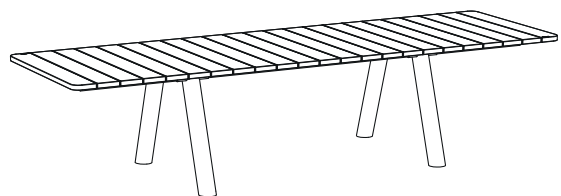
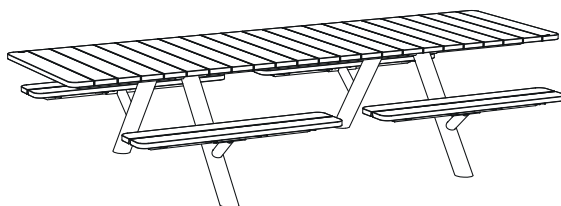
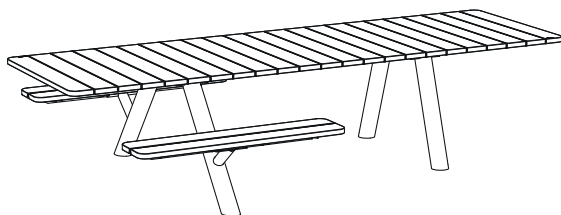
2 x segment connector

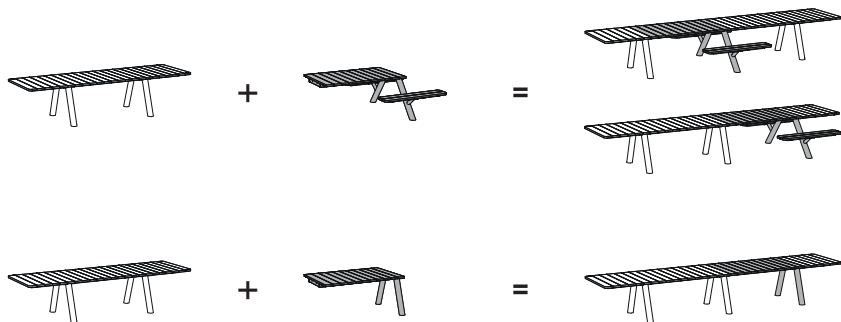
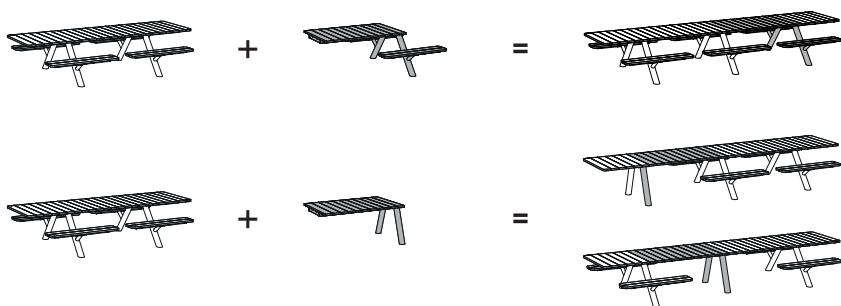
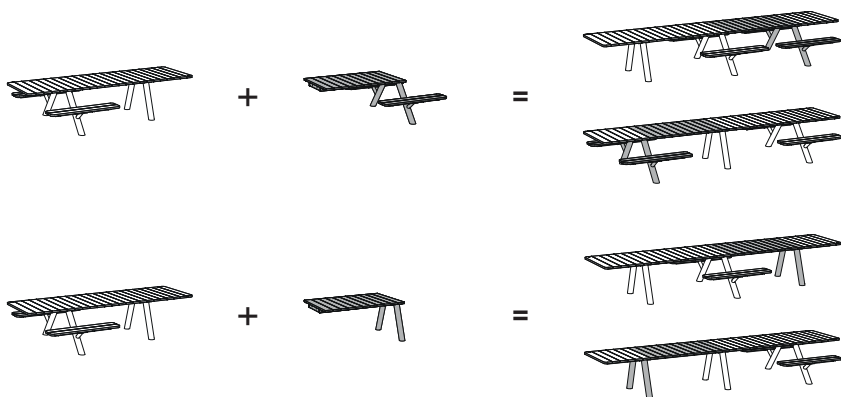


4 x M6x6

Mounting kit **PNG149** to fix the
tabletop segments to each other


Choose your configuration





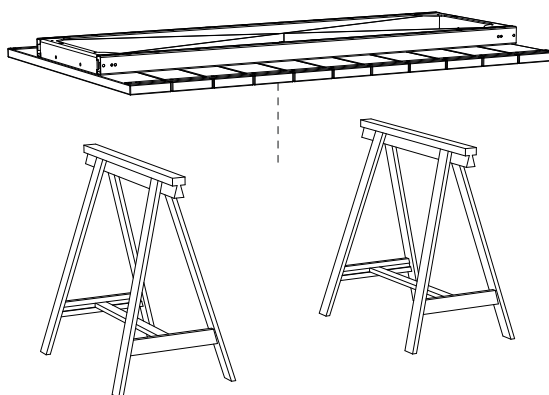
Assembly Panigiri

1.

N° 4 - 5 - 6 

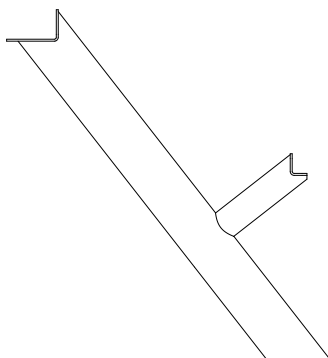
N° 13 - 17 

p 



Put the tabletop centerframe on two trestless or on a protected surface

2.



Picnic leg

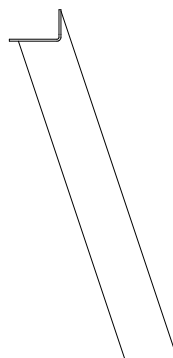
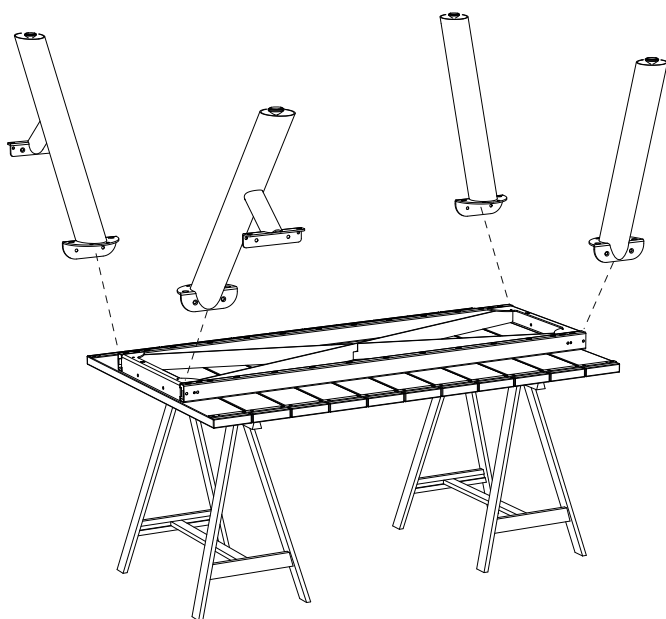
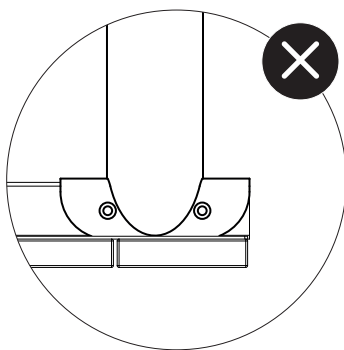
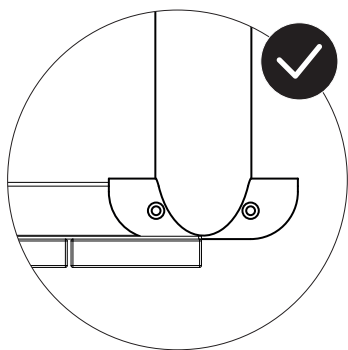


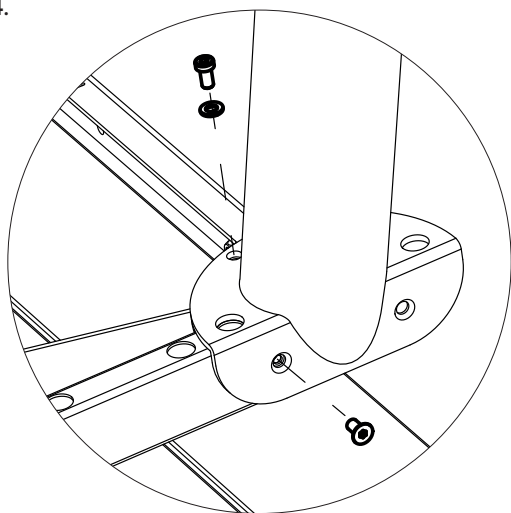
Table leg

3.

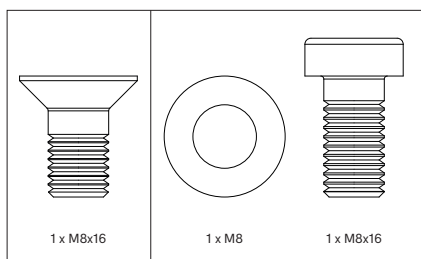


Choose where you want to place the picnic legs (with bench) or table legs

4.

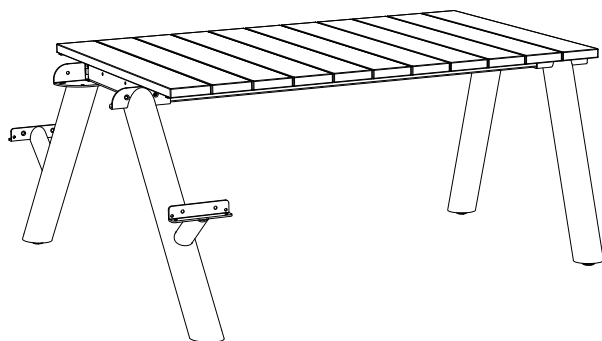


PNG150
per leg



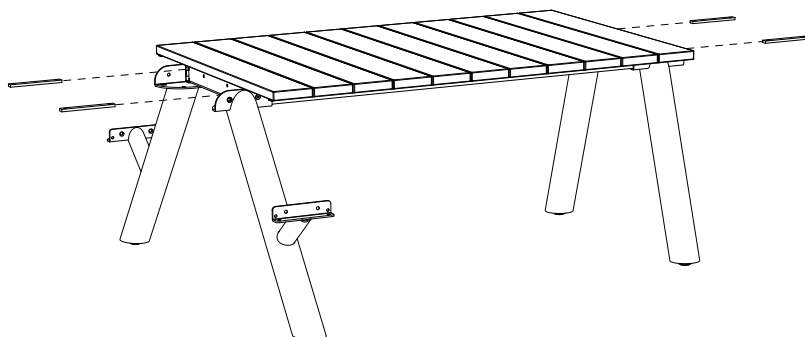
Do this for all four legs
Do not tighten yet!

5.

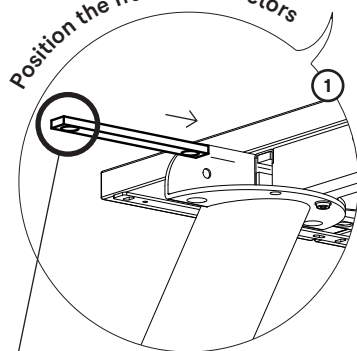


Turn the table
Do not tighten the bolts yet!

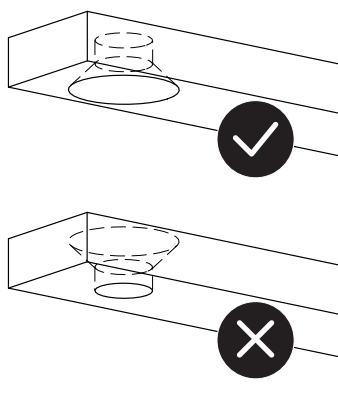
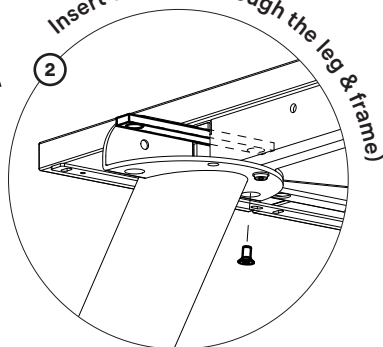
6.



Position the frame connectors

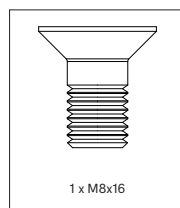


Insert the bolt (through the leg & frame)



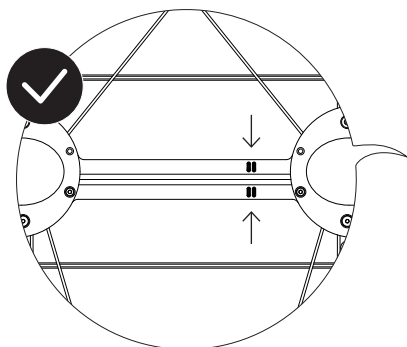
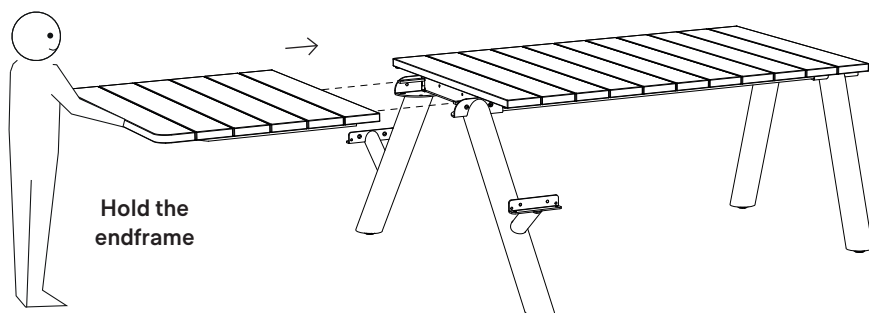
Do this on all four corners
Do not tighten yet!

PNG147
per frame
connector

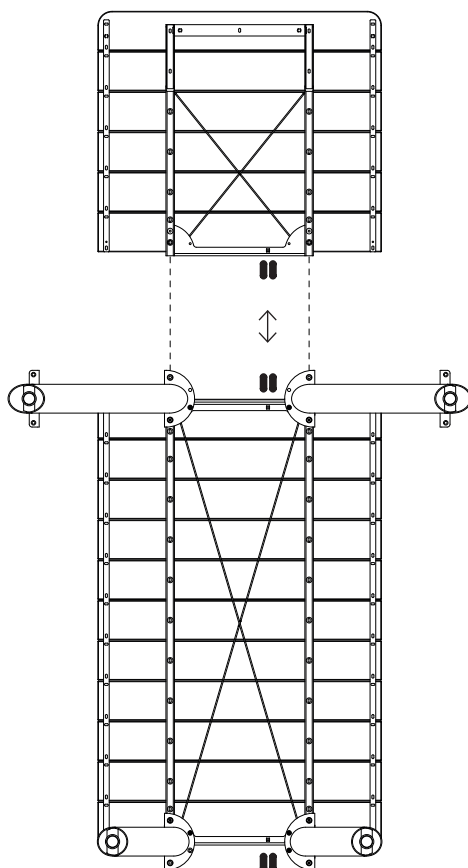
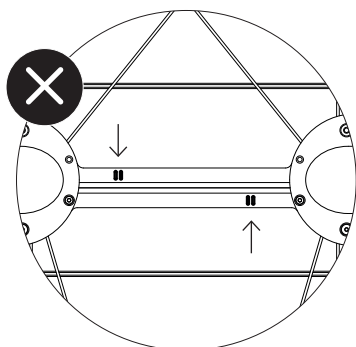


Go to page 24 if you want to extend your table with an additional module
Otherwise continue with step 7 (see below)

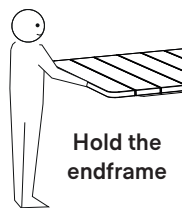
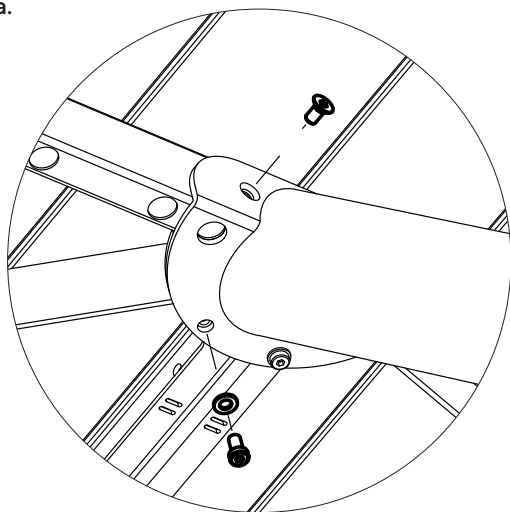
7.



**Make sure the two engraved lines
(on the bottom of the endframe)
match the ones on the centerframe**

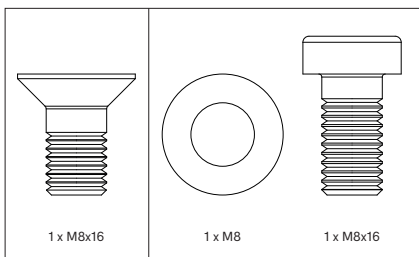


8a.



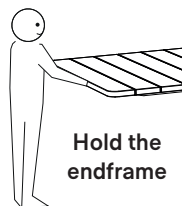
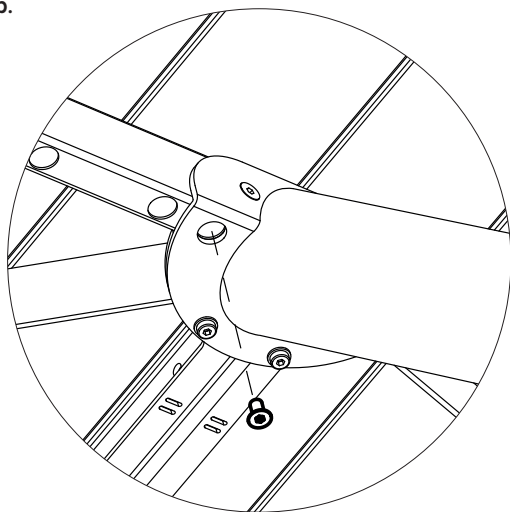
Hold the
endframe

PNG150
per leg



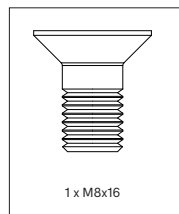
Do this for both legs
Do not tighten yet!

8b.



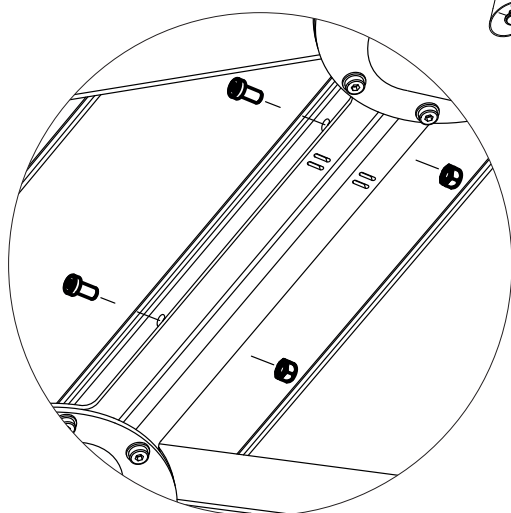
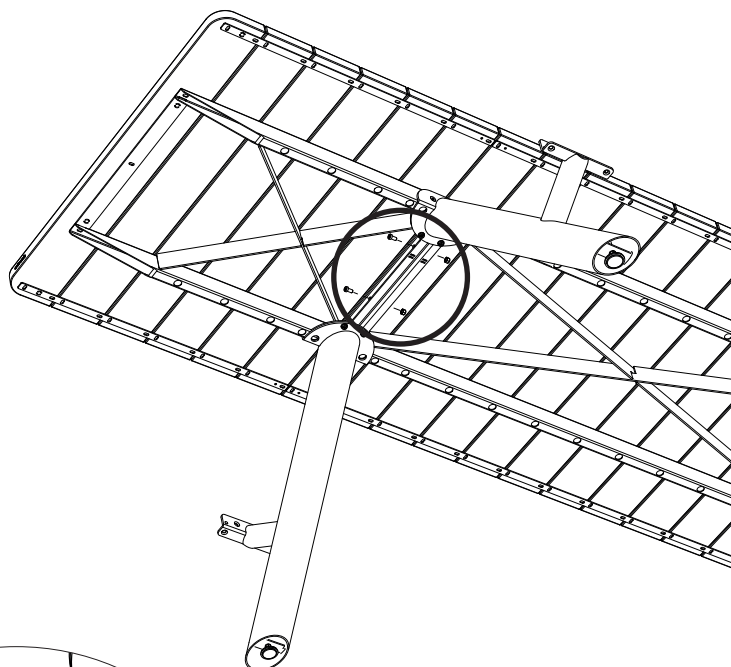
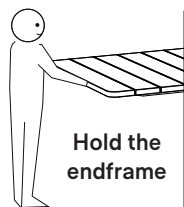
Hold the
endframe

PNG150
per leg



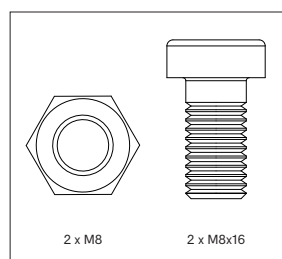
Attach the frame connectors (step 6)
Do this for both legs
Do not tighten yet!

9.



Connect the frames in the center
Do not tighten yet!

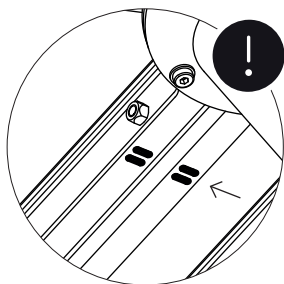
PNG148



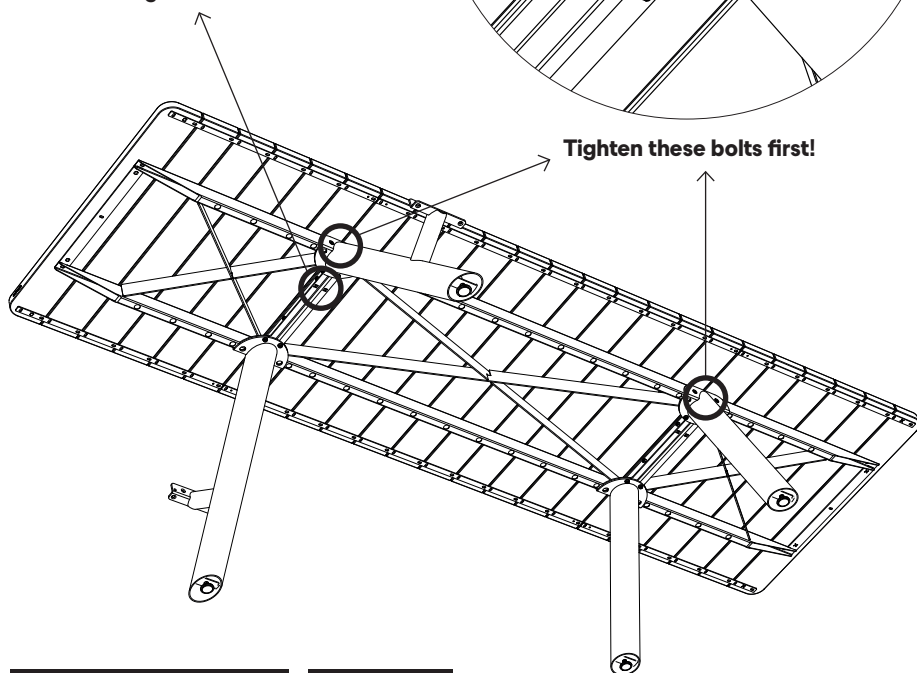
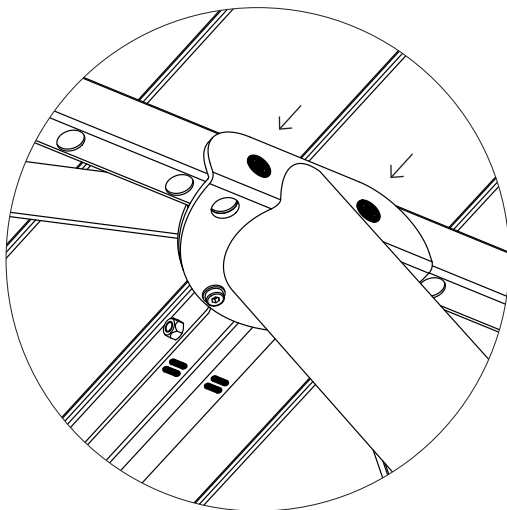
10.

Repeat steps 7 - 9 for the other endframe

11a.



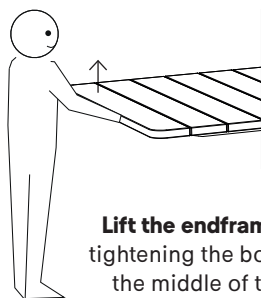
**Start tightening the bolts on the side
of the engraved lines !**



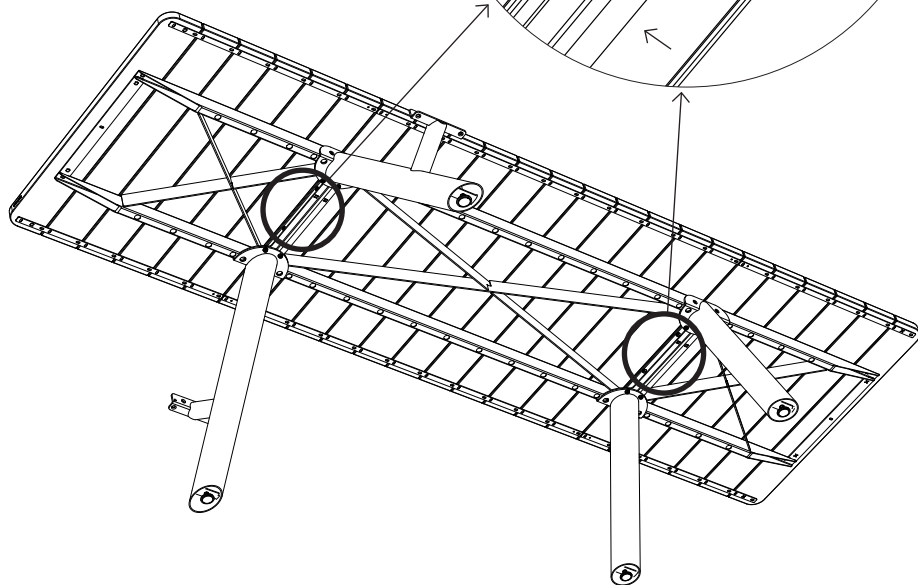
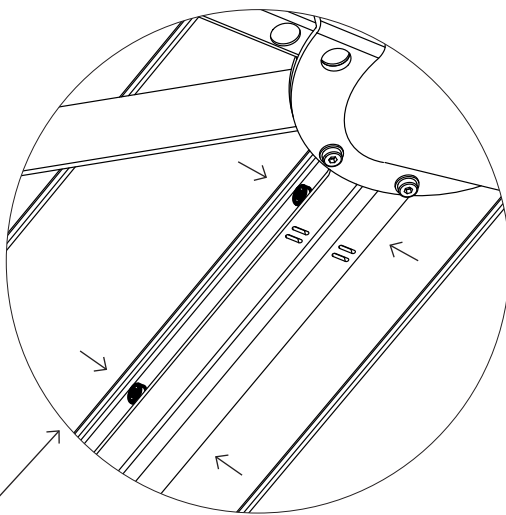
Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11b.



Lift the endframe up while
tightening the bolts & nuts in
the middle of the frames

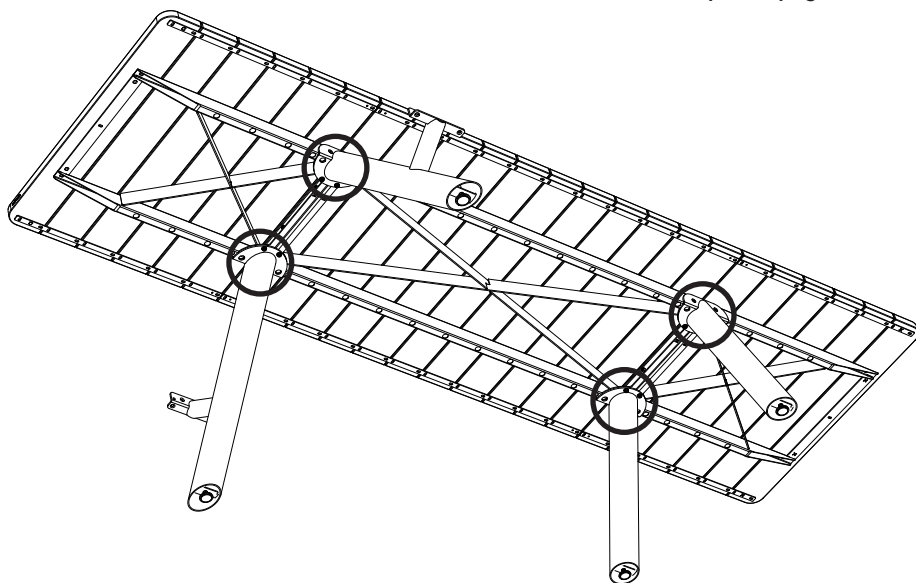


Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11c.

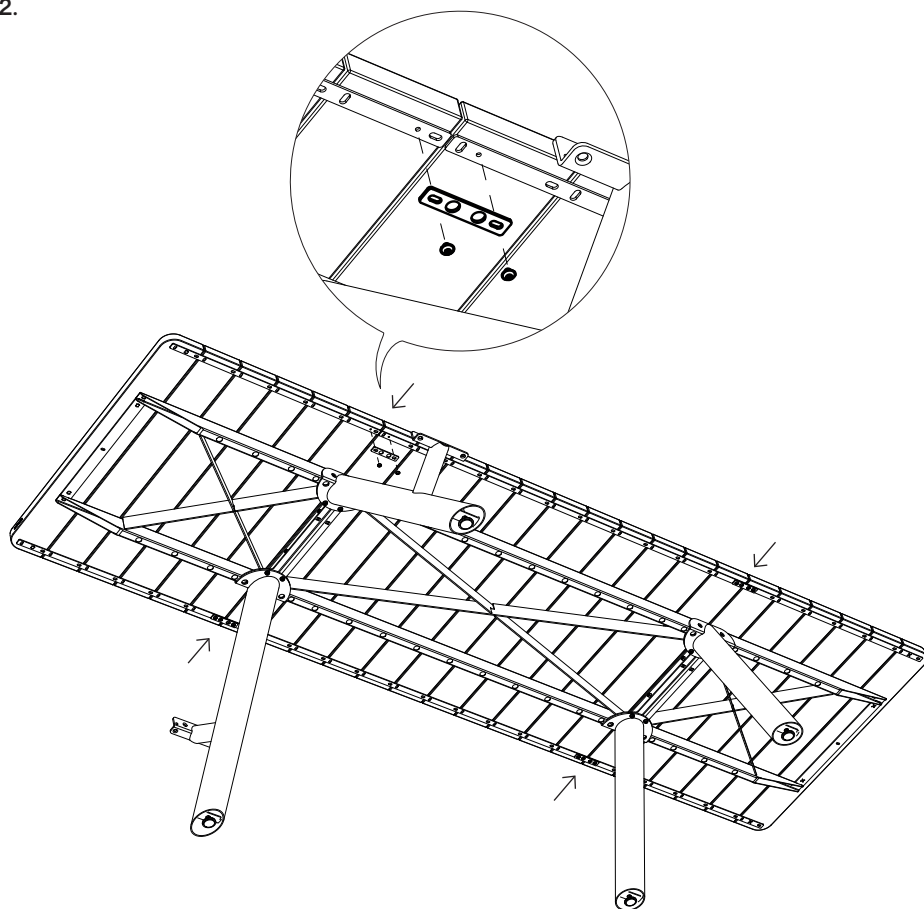
Tighten all bolts!
(don't forget the bolts of the frame
connectors (see step 6 on page 16))



Tighten carefully!
Excessive force may
damage the coating!

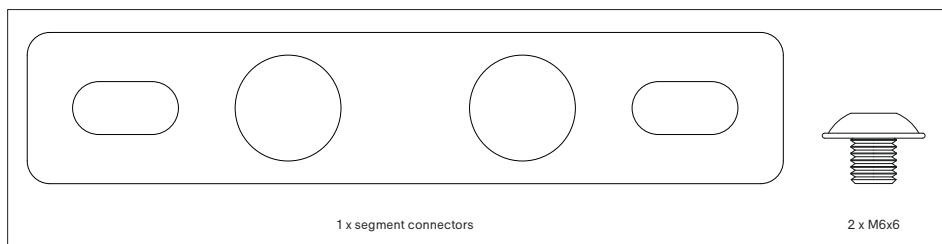

8 Nm
4kg / 8,8lb
MAX!

12.



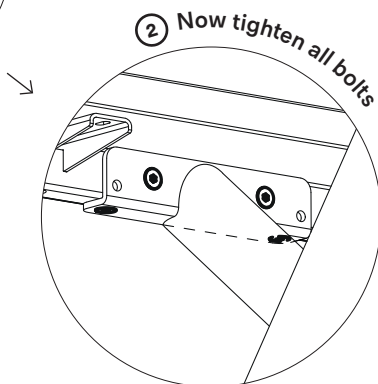
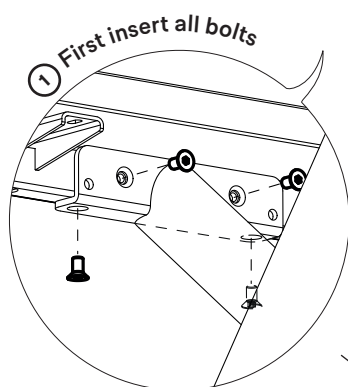
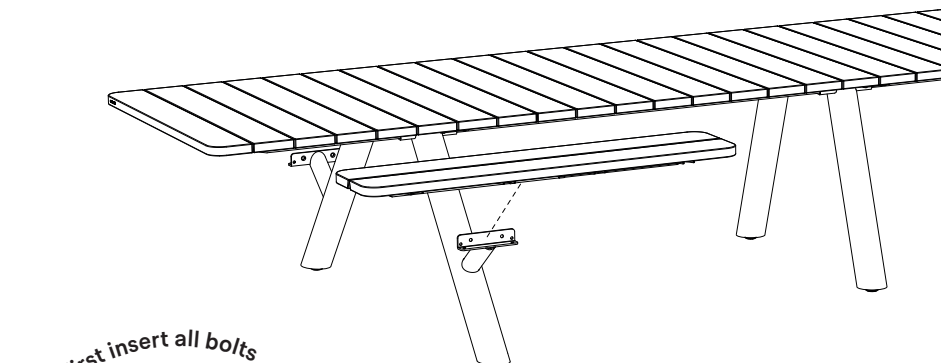
Connect the sides of the endframes to the sides of the centerframe
(in case of additional modules, also connect the centerframes)
Tighten these bolts!

PNG149



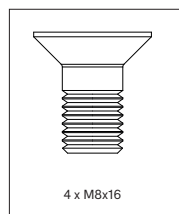
Assembly benches

1.



Do this for all benches

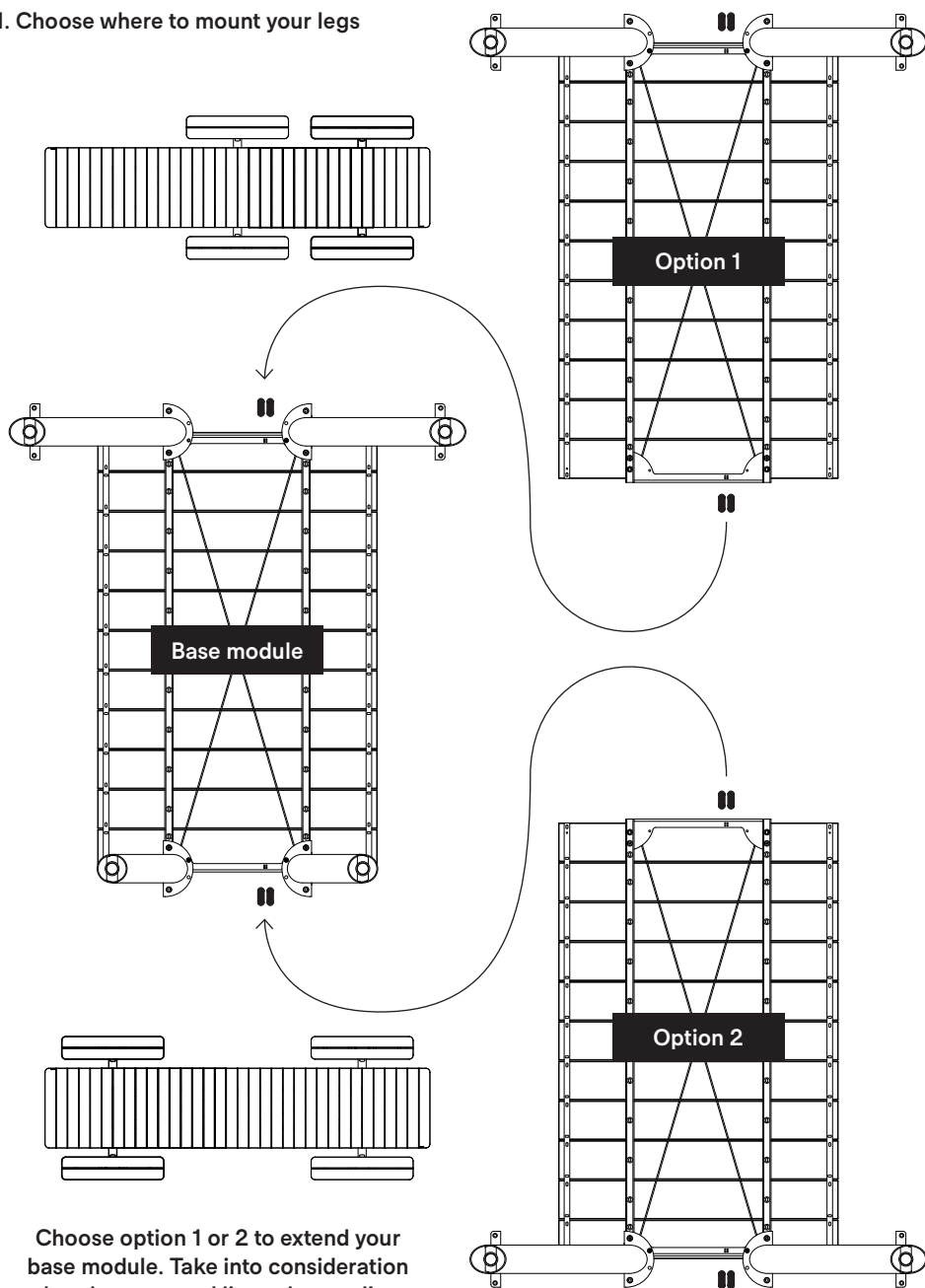
PNG115
per leg



Optional: Go to page 31 if you want to optimize the alignment of multiple benches

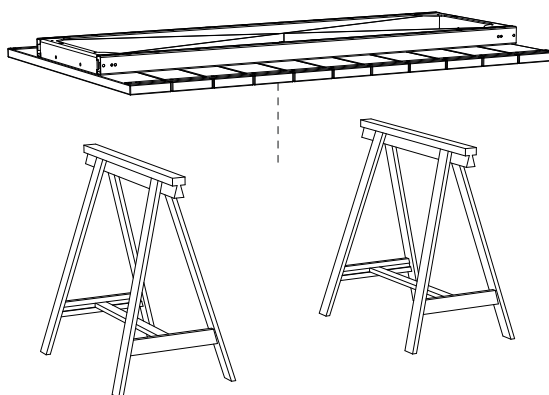
Optional: add additional picnic / table module(s)

1. Choose where to mount your legs



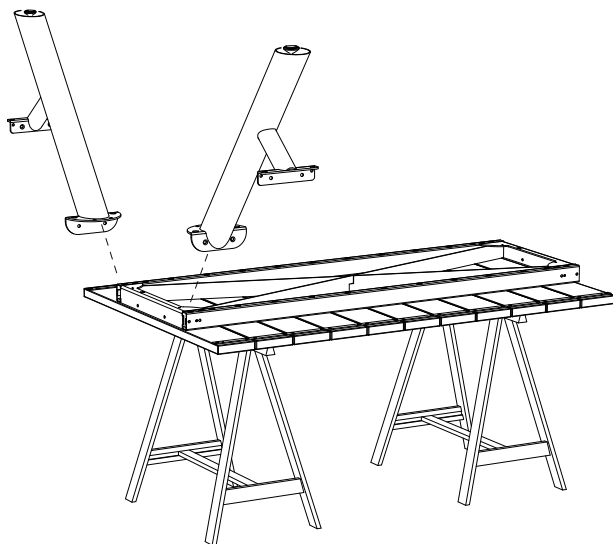
Choose option 1 or 2 to extend your base module. Take into consideration that the engraved lines always align

2.

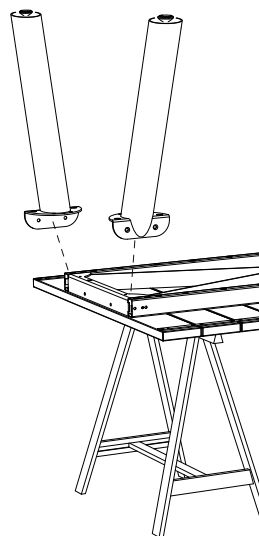


Put the tabletop centerframe on two trestless or on a protected surface

3.

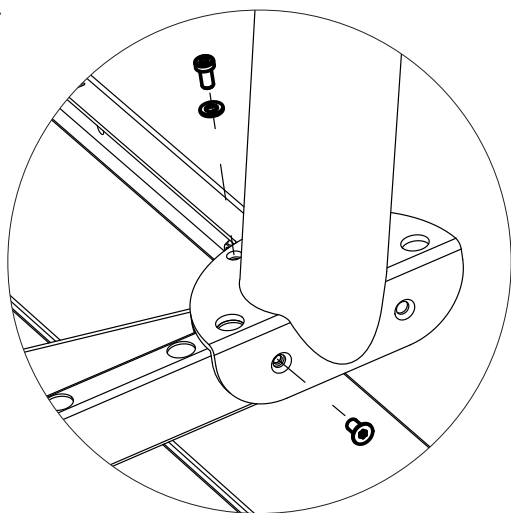


Additional picnic module

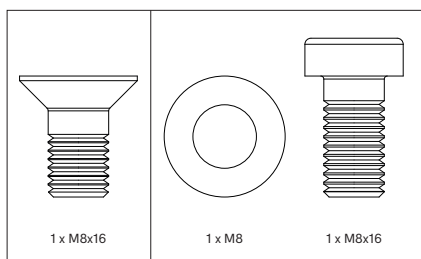


Additional table module

4.

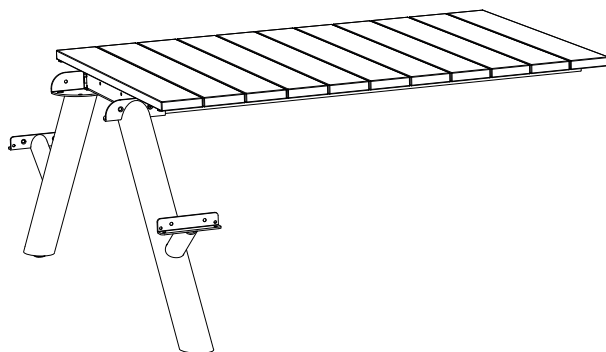


PNG150
per leg



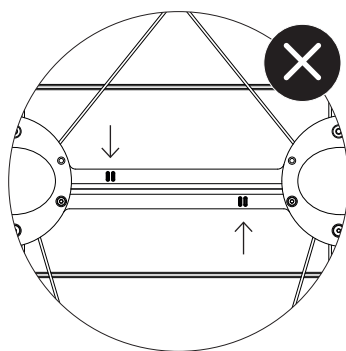
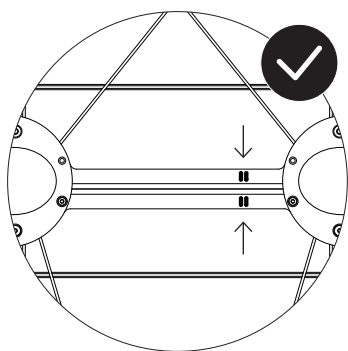
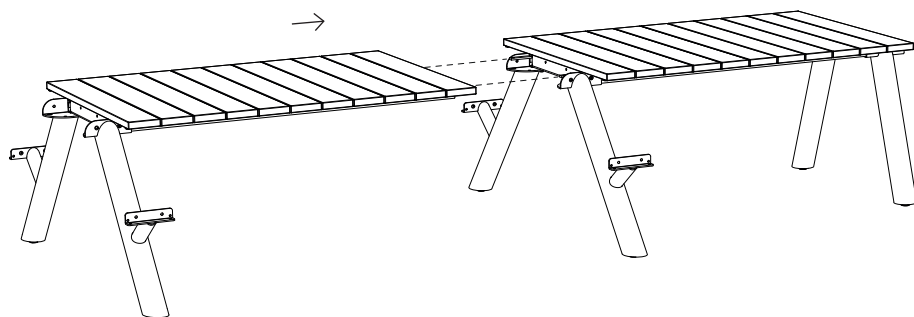
Do this for both legs
Do not tighten yet!

5.



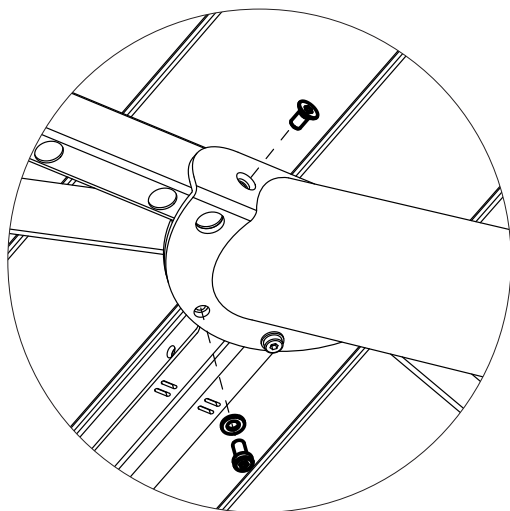
Turn the table
Do not tighten the bolts yet!

6.



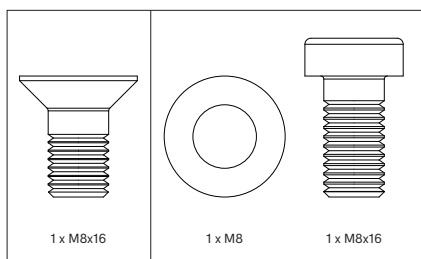
Make sure the two engraved lines (on the bottom of the frame) match the ones on the centerframe

7.

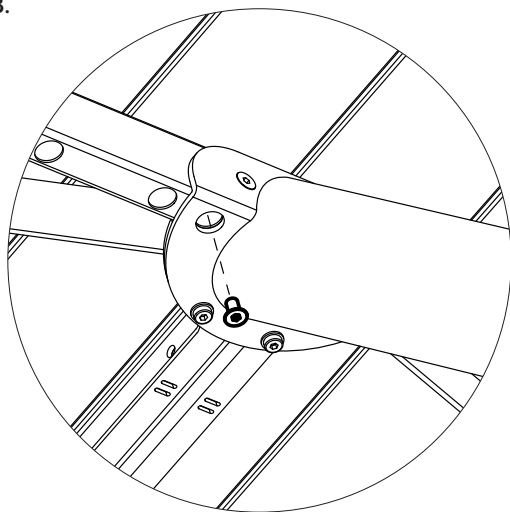


Do this for both legs
Do not tighten yet!

PNG150
per leg

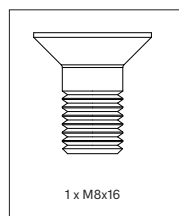


8.

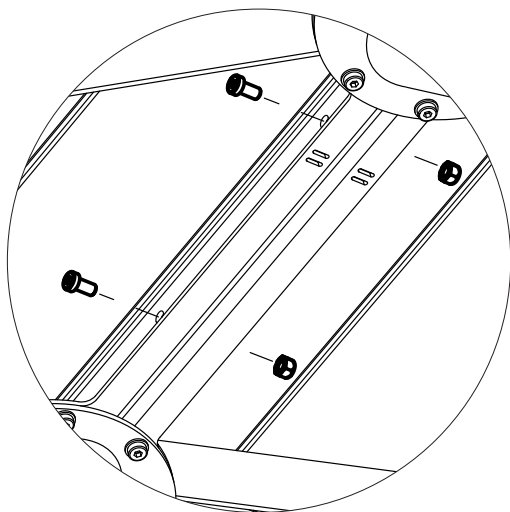


Attach the frame connectors
Do this for both legs
Do not tighten yet!

PNG150
per leg

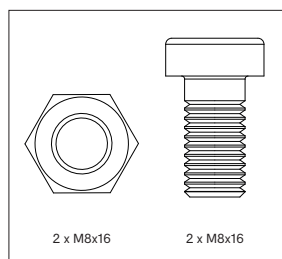


9.



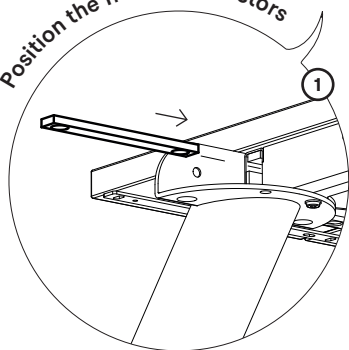
Connect the frames in the center
Do not tighten yet!

PNG148

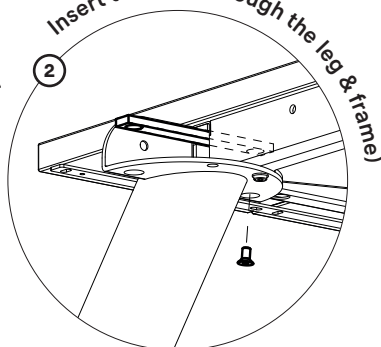


10.

Position the frame connectors

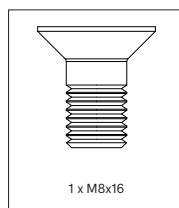


Insert the bolt (through the leg & frame)



Do this on both corners
Do not tighten yet!

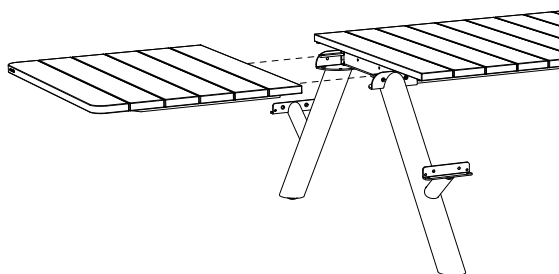
PNG147
per frame
connector



11.

**In case you want to add more additional modules,
repeat all steps of the additional modules**

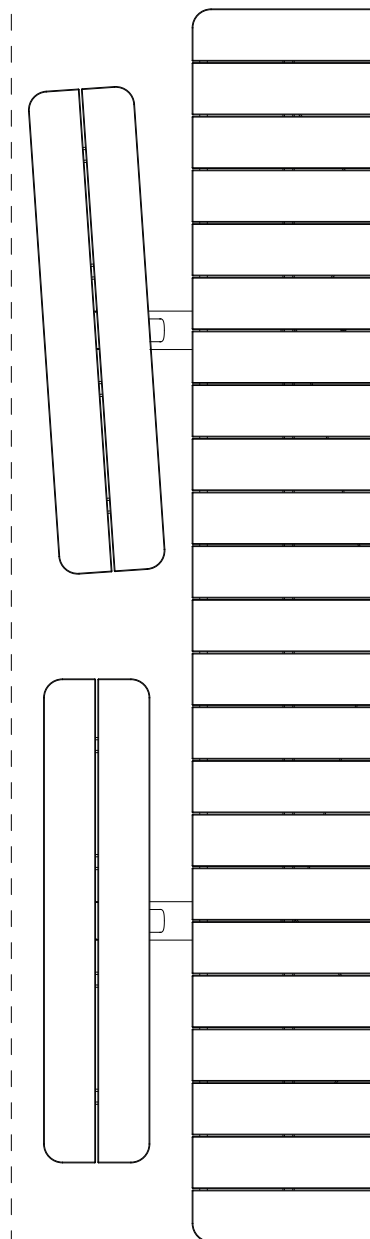
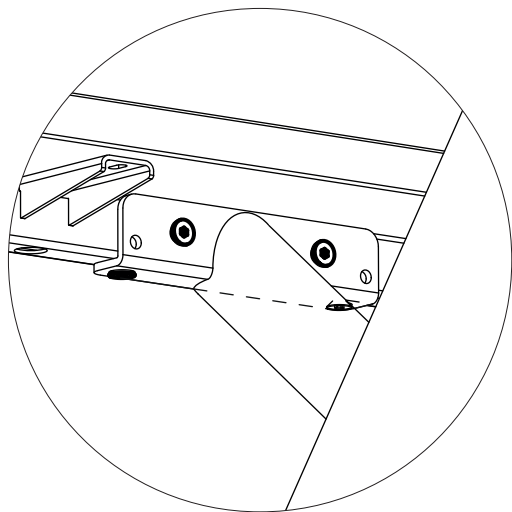
12.



To add the endframes, go back to step 7 on page 16

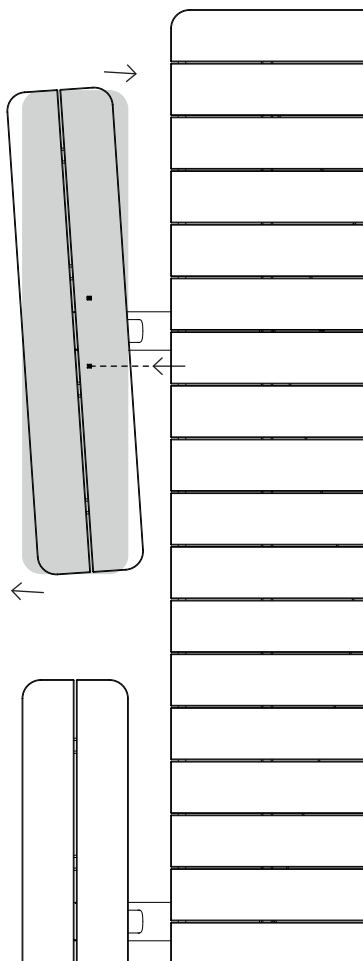
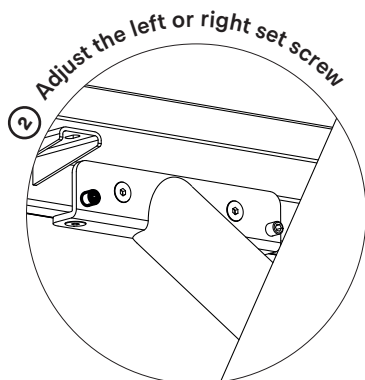
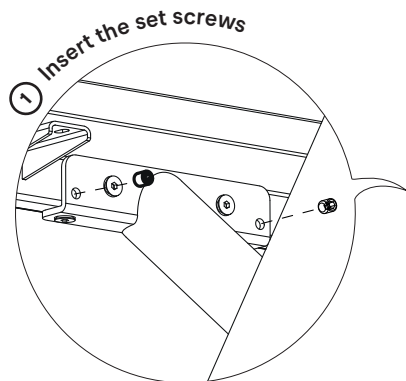
Optional bench alignment

1.

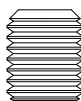


In case you want to optimize the alignment of multiple benches, lightly unscrew the bolts (do not remove the bolts!)

2.

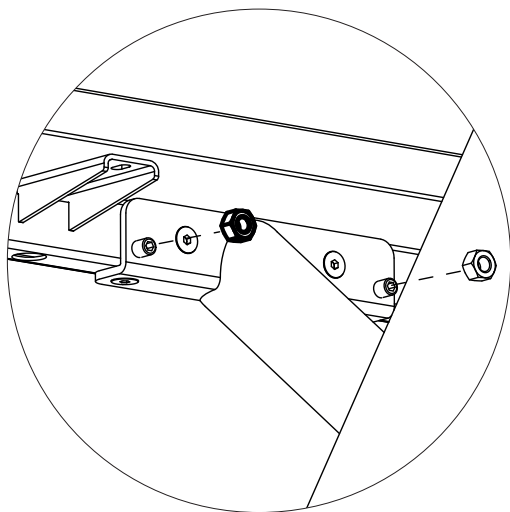


PNG115
per bench



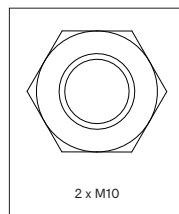
2 x M10x12

3.

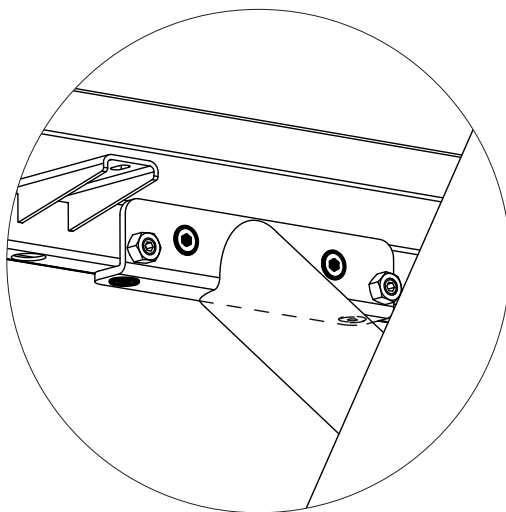


Fixate both set screws with the nuts

PNG115
per bench



4.



Re-tighten all bolts!

Warnings – Assembly text instructions – Maintenance

English

WARNINGS

General

- Do not use any sharp tools to open the packaging.
- We strongly advise against using power tools.
- Tripping hazard, mind your step.
- Do not put out cigarettes on the table.
- Not graffiti proof.
- Do not leave children unattended whilst playing on the table.
- To avoid suffocation, keep plastic bags away from babies and children.
- Colors can differ over years and from batch to batch.

Product

- Do not stand or jump on the table.
- Do not drag the table, but carry it with minimum 2 people.
- Max. 2 people or 240 kg per bench.

Wood

- When delivered, the wood is untreated.
- Wood is a natural material and its look is different for every slat, plank and tree.
- Wood will gradually become rougher and start to turn grey as a consequence of exposure to the sun and rain. We recommend oiling the wood once or twice a year. 1x before the Summer and 1x after the Summer as protection for the Winter.
- Cleaning regularly with mild detergent. Never use a high pressure cleaner as this will roughen the wood's smooth surface and irreparably damage the wood's fibress.
- Thorough cleaning with Extremis Wood Cleaner.
- We strongly recommend that you treat your wood with wood oil to protect it from stains - Small cracks and crevices can also appear as part of this process. We strongly advise everyone to treat the furniture with our Wood Protector. It is best to repeat this treatment each year.

Galvanized steel

- Galvanization will become less shiny when used outdoors.
- Flame retarding - NEN-EN13501-1 A1 - Class A1 products will not contribute to fire in any stage, including fully developed fire. For this reason,

they are assumed to be capable of satisfying all requirements of all lower classes as well.

- Possible impurities in the immersion tank can cause black marks during galvanization, which are intrinsic to this industrial finishing technique.
- White marks on this zinc layer are also intrinsic to this procedure and will disappear when the furniture is put outdoors.
- This industrial finishing technique may result in a rougher surface. This is intrinsic to the process.

Powder coating

- White powder coating requires more maintenance.
- Do not use abrasive scouring powders or scourers as they will scratch the surface.
- Color can fade to some extent when exposed to UV.
- Flame retarding - NEN-EN13501-1 A2-sl - Satisfying the same criteria as Class B for the SBI-test according to EN13823. In addition, under conditions of a fully developed fire these products will not significantly contribute to the fire load and fire growth.
- Dark colors can get very hot in sunny weather.

Sunbrella

- Not waterproof, store inside!
- Shake or brush off loose dirt immediately.
- UV color fastness: 7/8 (ISO 105-B02).

ASSEMBLY INSTRUCTIONS

Panigiri - p12

1. Put the tabletop centerframe on two trestless or on a protected surface.
2. The difference between a picnic and table leg.
3. Choose where you want to place the picnic legs or table legs. Position four legs onto the centerframe.
4. Attach all four legs to the centerframe by inserting one M8x16 bolt & M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
5. Now turn the table, but do not tighten the bolts yet!
6. Position four frame connectors halfway in the centerframe with the chamfered side facing downwards as shown in the diagram and attach with one M8x16 bolt, but do not tighten the bolt yet!
7. Position one endframe onto the end of the

- centerframe. Attention: Make sure the two engraved lines (on the bottom of the endframe) match the ones on the bottom of the centerframe.
8. **a.** Hold the frame while attaching both legs to the endframe by inserting one M8x16 bolt & M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
b. Attach the frame connectors by inserting one M8x16 bolt, but do not tighten this bolt yet!
 9. Still hold the endframe while attaching the endframe & centerframe by inserting two M8x16 bolts & M8 nuts, but do not tighten the bolts yet!
 10. Repeat steps 7 - 9 for the other endframe.
 11. **a.** First start tightening the bolts on the side of the engraved lines as shown in the diagram!!!
b. Secondly, lift the endframe up while tightening the bolts & nuts in the middle of the frames as shown in the diagram.
c. Third and final step is to tighten all other bolts! Don't forget the bolts of the frame connectors!
 12. Connect the sides of the endframes to the sides of the centerframe with segment connectors by inserting two M6x16 bolts. In case of additional modules, also connect the centerframes with segment connectors. Tighten these bolts!

Benches - p23

1. Position the bench on the picnic leg and insert all four M8x16 bolts. Only when all bolts are inserted you may tighten these. Do this for all benches.

Additional modules - p24

1. Choose where to mount your legs. Choose option 1 or 2, as shown in the diagram, to extend your base module. Take into consideration that the engraved lines always align.
2. Put the tabletop centerframe on two trestless or on a protected surface.
3. The difference between an additional picnic module and an additional table module.
4. Attach both legs to the centerframe by inserting one M8x16 bolt & M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
5. Now turn the table, but do not tighten the bolts yet!
6. Position the additional module to the base module. Make sure the two engraved lines (on the bottom of the frame) match the ones on the centerframe.
7. Attach the legs of the centerframe by inserting one M8x16 bolt & M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!

8. Attach the frame connectors by inserting one M8x16 bolt, but do not tighten this bolt yet!
9. attaching both centerframes by inserting two M8x16 bolts & M8 nuts, but do not tighten the bolts yet!
10. Position two frame connectors halfway in the centerframe with the chamfered side facing downwards as shown in the diagram and attach with one M8x16 bolt, but do not tighten the bolt yet!
11. In case you want to add more additional modules, repeat all steps of the additional modules.
12. To add the endframes, go back to step 7 on page 16.

Bench alignment - p31

1. In case you want to optimize the alignment of multiple benches, lightly unscrew the bolts (but do not remove them!).
2. Adjust the alignment with the left or right set screw. First insert both M10x12 set screws and then adjust the left or right set screw according to how you want to align the bench.
3. Now fixate both set screws with an M10 nut.
4. Finally re-tighten all four bolts!

MAINTENANCE

Wood

DAY TO DAY CLEANING

Clean regularly and after every use

Wood doesn't need much maintenance, but the better you treat it, the longer it will last. Cleaning the wood regularly and immediately after use with a damp cloth will prevent fluids from penetrating deep into the wood. An oiled table will absorb liquids less quickly, keeping it clean for longer. To remove stubborn remains of dirt, simply use a stiff brush and some water. Be careful not to permanently damage the fibers. For this reason, never ever use a high-pressure cleaner to clean wood.

CLEANING

Once or twice a year

Depending on the weather conditions, wood needs a descent polish at least once a year. We would recommend to do this before Spring and before Winter, if your furniture is outside the whole year round. Pick one of those humid, cloudy days, as it is better for the moisture level in the wood to dry out slowly after cleaning. For a thorough cleaning, we can recommend our Extremis Wood Cleaner. This is a bio-degradable cleansing shampoo for wooden furniture. The product removes grey discoloration, green deposits and dirt. Should any cracks appear,

you can simply sand them down by hand using 120 grit sandpaper.

OILING

Once a year

You are free to protect your wood from UV, inclement weather and stains. Needless to say we strongly recommend to do this once a year. Extremis Wood Protector is a 100% natural product based on linseed oil. It is colorless, but the wood will be darker after this treatment. Remove all residues of old applications.

MACHINE SANDING

Only every 2 to 4 years

After a few years, there will be little cracks and maybe some warping in your wood. This is completely normal, because wood is a natural, living material. Solid wood has the great benefit that you can sand away the top layer to make the surface smooth and flat again. You can do this every two to four years with a hand-held sander. Do it on a dry day. Use 120-grit sandpaper for this.

REPLACING A WOODEN PART

Hey! You don't need to be an engineer to understand our products. And you don't even need to be great at DIY to replace a part. Do make sure that you can't repair the damage simply by sanding the slat.

Galvanized steel

DAY TO DAY CLEANING

Regularly and after every use

Clean with lukewarm water and a mild detergent or Extremis Multi Cleaner.

REPAIRING DAMAGED PARTS WITH ZINC SPRAY

When damaged

Hot dip galvanization is the most durable way of protecting metal against rusting. If the zinc coating is damaged, the exposed metal can rust. This can easily be touched up with zinc paint that automatically has the same colour and is readily available in shops. Zinc spray forms a quick drying, self healing and flexible coating that helps stop corrosion.

Powder coating

CLEANING

Regularly

Use Extremis Multicleaner, a 100% biodegradable detergent or common kitchen cleaning products. Avoid using aggressive products. These surfaces are best cleaned with a neutral cleaning product diluted in water.

REPAIRING DAMAGED POWDER COATING

When damaged

The impact of sharp objects can damage the coating. Scratches or dents can be touched up with our paint pens. However this only camouflages the scratches without removing them.

Sunbrella

SPILLED LIQUIDS

Immediately after use

It is best to treat spilt liquids immediately by placing a sheet of absorbent kitchen paper on them. The water-resistant coating on the Sunbrella prevents droplets from penetrating the fabric.

REGULAR CLEANING

When dirty

Make a solution to remove stains on your Sunbrella.

MACHINE WASHING

Rarely

It is also possible to put the blankets and cushion covers in a washing machine (30°). Do not dry clean or tumble dry. The fabric can be creased. Ironing will help to recover the waterrepellent coating of the fabric, but only at a cool setting (delicates). As some irons exceed the recommended temperature at the synthetic setting, test a small, inconspicuous area before ironing the entire fabric. DO NOT use a steamer or iron set to the steam setting.

If the cushion has metal brackets, we recommend turning the cover inside out first to avoid damaging the washing machine. In this case, leave the zipper open about 10 cm.

REMOVING STUBBORN STAINS

Only if nothing else helps

More drastic measures needed? Bleach can be used if nothing else helps. Protect the area around your Sunbrella fabric when using a bleach solution – bleach may discolor non-Sunbrella fabrics. Please be aware of the environment when cleaning with bleach. Bleach can have harmful effects on the natural environment around you. We do not advise using bleach if you are surrounded by a body of water or another environment that could be affected. If stains and/or mildew marks are severe, the quantity of

Watch the maintenance video on our website:

www.extremis.com/maintenance





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